

## **Digital Pressure Indicator**

# **Operating Instructions**



## **Safety Warnings**



## **Electrical Shock Hazard:**

- Disconnect all power supply connections to the device before performing any maintenance or installation tasks.
- Avoid contact with leads and terminals while the device is powered, as high voltages may be present, resulting in severe electrical hazards!



## Power Safety:

- The instrument must not be installed in flammable or explosive environments unless suitable safety interfaces are in place.
- If used in applications where failure can cause harm, connect the device to auxiliary alarm equipment to warn operators of faults.
- Supply lines should be separated from input and output wiring to avoid interference.



#### **EMI Considerations:**

• Do not install the device near high-frequency generators, arc welders, or motors without using appropriate power filters because of Electromagnetic Interference (EMI).

PV: Present Value

SV: Setting Value

Pressure Unit Label

4 SET Key: Setting parameter's values,

Key: Applying the 80% Shunt Calibration and Resetting Zero Point

6 Key: Switching between digits

Key: Increasing/changing the

10 CAE: 80% Internal Shunt Calibration

parameter's value

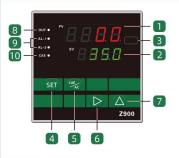
8 OUT: OUT Relay Status LED

AL-1/2: Alarms Status LED

Status LED

moving between menus and parameters.

## **Front Panel Identification**



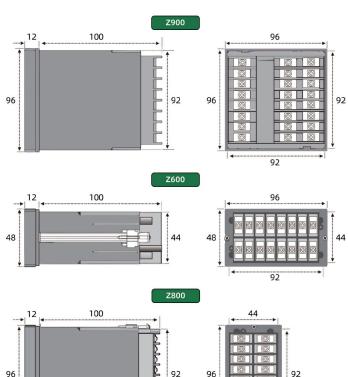
#### Notes:

- $\bullet$  The AL-3 and AL-4 LEDs are not present on the display.
- · Relay statuses are indicated by LEDs.

## Installation Guidelines

Please read the following instructions for dimensions and cut-out:

Ensure panel cut-out dimensions match the specified size for secure mounting.



Please read the following instructions for installation:

#### **Mounting Requirement:**

- Install in a rigid control panel that allows proper ventilation.
- · Avoid placing the unit near heat sources, moisture, or corrosive gases.
- For IP66 sealing, make sure the gasket is properly compressed against the panel

## **Environmental Conditions:**

- Operating temperature: 0°C to 55°C
- Humidity range: < 80% non-condensing

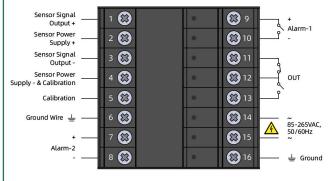
## $\wedge$

#### Cautions:

- Use a dry cloth to clean the device. Avoid solvents or abrasive materials that may damage the casing.
- Operate within the specified temperature and humidity range to ensure device longevity.
   Avoid environments with high dust or corrosive gases.
- Internal components are sensitive to electrostatic discharge (ESD). Handle circuit boards with care.

## **Electrical Connection**

Please check the following diagram and explanations for the correct electrical connection:



Alarm-2 is only dedicated to the current output. The indicator outputs pressure as a 4-20mA signal on the Alarm-2 current loop, with 4mA at zero pressure and 20mA at full pressure range. Set the full pressure range at ED value in the configuration section.

For a 0-20mA output, set dL = 0mA and dH = 20mA in the configuration section. A 0-10V output is achieved using a  $500\Omega$  resistor in the 0-20mA loop.

If the instrument is purchased with RS-485 output, please refer to dedicated operating manual.

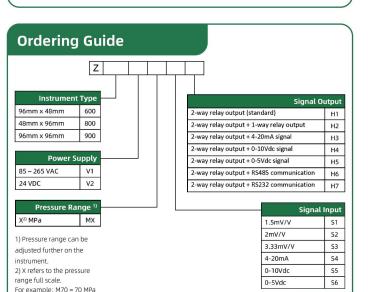


Caution: Ensure that the operating voltage specified on the housing label matches the power supply voltage before connecting to the Power Input.

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### **Wiring Cautions:**

- Dangerous voltages may be present at input terminals. Ensure proper insulation of wiring.
- Use only copper conductors except for thermocouple inputs.
- All connections must mechanically be secured to prevent loose wiring from causing electrical hazards. Check for loose connections or damaged wiring during inspections.
- Use screened cables for analog and retransmission connections; ground shielding at one point only.



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## Configuration

Please follow the configuration sequence below to ensure reliable operation.

This indicator has two menus:

- Set Control: Specifies the relay and alarm values.
- Factory Settings: Defines functions and calibration procedure.

## **Set Control**









press set key.

Back to the original display state.

#### Note:

All pressure-related values in this indicator are based on MPa (Megapascal) unless the device was purchased with the Bar unit.

## **Factory Settings**











In this step, CAE LED (80% shunt cal) turns on. If PV≈SV, press CAE 0 to calibrate & proceed. If PV=0 or PV-SV gap is large, see troubleshooting.



















press SET key.







Back to the original display

## **Functions Explanation**

ID	Symbol	Value	Function Explanation
1	OUT	0 ~ 9999	The value at which the OUT relay is activated.
2	AL-1	0 ~ 9999	The value at which the Alarm-1 relay is activated.
ID	Symbol	Value	Function Explanation
3	AC 3)	0	Setting the "zero point" of the full scale.
4	Ed	070.0	Setting the "span point" of the sensor's pressure range.
5	CAE 4)	80% FS	Enabling 80% shunt calibration, used for signal demarcation.
6	ESCL	0	Referring to the calibration of zero & full span. (Do not adjust!)
7	AL-1	IJ	Normally Close
		HJ	Normally Open
8	нс	0~100	Setting "Hysteresis" value of Alarm-1.
	AL-2	- 1	Current signal
9			Normally Close (Not activated for ZxH3/4/5)
		н	Normally Open (Not activated for ZxH3/4/5)
10	dL	04	Signal retransmission lower limit.
11	dН	20	Signal retransmission upper limit.
12	gl	23	Reaction speed -The larger the number, the slower the reaction.

13	dot	0.000	Decimal point position
14	COdE		Not Adjustable!
15	LOCK	0	No lock!
		1	"Factory settings" menu is locked.
		2	"Set Control" menu is locked.

- 3) To calibrate the zero point, allow the sensor to reach the process temperature, ensure no pressure is applied, and then perform the calibration.
- 4) The CAE function generates an electrical output that mimics the response to an applied pressure. It is used to verify that the instrument correctly accepts the signal range.

#### Cautions

 Do not adjust the Span Potentiometer with 80% calibration activated. The signal generated by CAE function is a fixed voltage added to the Zero Output. It is not influenced by Span potentiometer adjustments!

### **Troubleshooting Common Issues:**

- "L L L L" appears on the PV display: check if the sensor wires are connected properly.
- "CAE" function activated, but PV displays 0: Check if calibration wires are properly connected.
- or PV shows an incorrect high value (not 80% of the pressure range): The calibration wires may be misconnected, or the pressure range set in "ED" is incorrect.
- Unable to access the "SET Control" menu: Check the "Lock" parameter in "Factory Settings" to see if the menu is locked. If the value is 2, access is restricted.
- When holding down "SET" Key, Only "Lock" appears instead of "Factory Settings" parameters: The menu may be locked. Verify the "Lock" parameter in "Factory Settings"—if set to 1, access is restricted.

#### Cautions:

- Unauthorized users must not access
- configuration settings—use "Lock" parameter.

   Calibration procedures should be performed
- Calibration procedures should be performed only by trained personnel.
- Always refer to the technical support before attempting repairs.

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